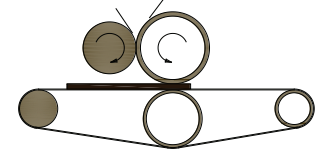


MODEL: R1113 SINGLE ROLLER COATER

This machine is to coat the UV primer, sealer, with color or without color, for base or for top coating;
it can do as different process, different coat thickness, and the flat and smooth surface effect.



1. Effective working width:	0-1320mm			
2. Effective working thickness:::	2-80mm			
3. Min length of item:	300mm			
4. Conveyor speed:	0-25m/min			
5. Quantity of paint:	10-15g/m ²			
6. Power:	3.75KW + laquer heating			
7. Machine size:	1000mm×2575mm×1700mm			
8. Application roller:	Size: \varnothing 240×1450 mm	Material: Rubber	Specification:40-45 shore	Quantity:1 pcs
9. Doctor roller:	Size: \varnothing 180×1450 mm	Material: 45#seamless steel	Specification: plating hard chromium	Quantity:1 pcs
10. Support roller:	Size: \varnothing 200×1320 mm	Material: 45#seamless steel	Specification: chrome plated	Quantity:1 pcs
11. Conveyor roller:::	Size: \varnothing 130×1330 mm	Material: 45#seamless steel	Specification: chrome plated	Quantity:2 pcs
12. Up-down system:	Mode: Automatic lifting	3 sets reducer for lifter	Lift table: cast iron dovetail & groove	

13. Recycle system:	stainless steel return chute	4" diaphragm pump	3KW stainless steel heating barrel
14. Main part of machine:	Frame: 18mm Steel plate	Casting	Belt: 3mm PVC flat belt
	1 sets blade holder	1 pcs 0.15mm blade made in tungsten steel	
Electric equipment:			
15. Motor for roller:	Brand: Siemens	Specification: 1.5KW * 2 sets , 0.75KW * 1sets	Quantity: 3 sets
16. Reducer for roller:	Brand: RV	Specification: 75# 60:1*1 sets, 75# 30:1*1sets, 63# 60:1*1 sets	Quantity: 3 sets
17. Reducer for lifting:	Brand: Jiangsheng	Specification: TY-3T 12:1 (one set include 3 reducers)	Quantity: 1 sets
18. Inverter:	Brand: Siemens	Specification: 1.5KW * 2 sets, 0.75KW * 1 sets	Quantity: 3 sets
19. HMI:	Brand: Siemens		
20. Low-voltage apparatus:	Brand: Siemens		
21. Safety automatic	If any machine of the line fault , all machine before fault stop conveyor, and up automatic , protect itself.		

