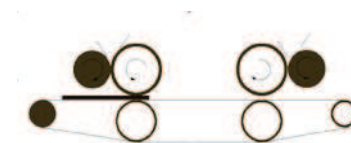


R2213 DOUBLE ROLLER COATER REVERSE (Single Pump)

This machine be used in coating with transparent primer or colors primer. Different process will show the different surface effect in thickness and Smooth.



1. Effective working width:	0-1320mm			
2. Effective working thickness:	2-80mm			
3. Min length of item:	400mm			
4. Conveyor speed:	0-25m/min			
5. Quantity of paint:	40-45g/m ²			
6. Power:	6.5KW + laquer heating			
7. Machine size:	2000mm×2575mm×1700mm			
8. Application roller:	Size: \varnothing 240×1450 mm	Material: Soft roller and EPDM	Specification: Soft roller 5 - 8 shore EPDM 40 shore	Quantity: 2 pcs
9. Doctor roller:	Size: \varnothing 180×1450 mm	Material: 45#seamless steel	Specification: plating hard chromium, do dynamic-static	Quantity: 2 pcs
10. Support roller:	Size: \varnothing 200×1310 mm	Material: 45#seamless steel	Specification: chrome plated	Quantity: 2 pcs

此款机型为定制机型，在设计和装配调试过程中，可能会对机器配置和外型尺寸等细节做适当的调整，验收标准为我司出厂前的检验为准，解释权归我司所有。

11. Conveyor roller::	Size: ϕ 130×1330 mm	Material: 45#seamless steel	Specification: chrome plated	Quantity:2 pcs
12. Up-down system:	Mode: Automatic lifting		Lift table: cast iron dovetail & groove	
13. Recycle system:	Double stainless steel	4" diaphragm pump	3KW stainless steel heating barrel	
14. Main part of machine:	Frame: 18mm Steel plate		Belt: 3mm PVC flat belt	
	3sets blade holder	3 sets RV reducer blade holder	0.15mm blade made in tungsten steel	2 PCS Silicon scraper
Electric equipment:				
15. Motor for roller:	Brand: Siemens	Specification: 1.5KW * 3 sets , 0.75KW * 2 sets		Quantity: 5 sets
16. Reducer for roller:	Brand: RV Reducer	Specification: 75# 60:1*2 sets, 75# 30:1*1sets, 63# 60:1*2 sets		Quantity: 5 sets
17. Reducer for lifting:	Brand: Jiangsheng	Specification: TY-3T 12:1(one set include 3 reducers)		Quantity: 2 sets
18. Inverter:	Brand: Siemens	Specification: 1.5KW * 3 sets, 0.75KW * 2 sets		Quantity: 5 sets
19. HMI:	Brand: Siemens			
20. Low-voltage apparatus:	Brand: Siemens			
21. Safety automatic	If any machine of the line fault , all machine before fault stop conveyor, and up automatic , protect itself.			