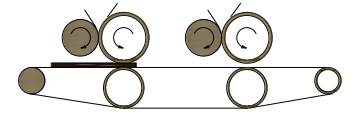


R2106A DOUBLE ROLLER COATER (Double Pump)

This machine be used in coating with transparent primer or colors primer. Different process will show the different surface effect in thickness and Smooth.



1. Effective working width:	0-620mm			
2. Effective working thickness:	2-80mm			
3. Min length of item:	300mm			
4. Conveyor speed:	0-25m/min			
5. Quantity of paint:	10-30g/m ²			
6. Power:	6.5KW + laquer heating			
7. Machine size:	2000mm×1875mm×1700mm			
8. Application roller:	Size: ϕ 240×750mm	Material: Rubber	Specification:40-45 shore,do dynamic-static equilibrium	Quantity:2 pcs
9. Doctor roller:	Size: ϕ 180×750 mm	Material: 45#seamless steel	Specification: plating hard chromium, do dynamic-static equilibrium	Quantity:2 pcs
10. Support roller:	Size: ϕ 200×620 mm	Material: 45#seamless steel	Specification: chrome plated	Quantity:2 pcs
11. Conveyor roller::	Size: ϕ 130×620 mm	Material: 45#seamless steel	Specification: chrome plated	Quantity:2 pcs
12. Up-down system:	Mode: Automatic lifting	6 sets reducer for lifter	Lift table: cast iron dovetail & groove	

13. Recycle system:	Double stainless steel	4" diaphragm pump	3KW stainless steel heating barrel
14. Main part of machine:	Frame: 18mm Steel plate	Casting	Belt: 3mm PVC flat belt
	4 sets blade holder	4 pcs 0.15mm blade made in tungsten steel	
Electric equipment:			
15. Motor for roller:	Brand: Siemens	Specification: 1.5KW * 3 sets , 0.75KW * 2 sets	Quantity: 5 sets
16. Reducer for roller:	Brand: RV	Specification: 75# 60:1*2 sets, 75# 30:1*1sets, 63# 60:1*2 sets	Quantity: 5 sets
17. Reducer for lifting:	Brand: Jiangsheng	Specification: TY-3T 12:1 (one set include 3 reducers)	Quantity: 2 sets
18. Inverter:	Brand: Siemens	Specification: 1.5KW * 3 sets, 0.75KW * 2 sets	Quantity: 5 sets
19. HMI:	Brand: Siemens	Specification: EC207-CTOS	
20. Low-voltage apparatus:	Brand: Siemens		
21. Safety automatic	If any machine of the line fault , all machine before fault stop conveyor, and up automatic , protect itself.		
			