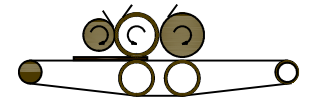


MODEL: F1106 FILLING MACHINE

This machine be used in filling the wood holes and fiber holes, which could filling kinds of solid wood and veneer surface holes that result from hollow, or holes which result of not enough density of fiber. So that making the board's surface smooth. And blading away redundant paint for recycle to using.



1. Working width:	0-620mm			
2. Working thickness:	2-80mm			
3. Min length of board :	300mm			
4. Working speed:	0-25m/min			
5. Quantity of paint:	10-40g/m ²			
6. Power:	5.75KW + laquer heating			
7. Machine size:	1600mm×1875mm×1700 mm			
8. Application roller:	Size: \varnothing 240×750 mm	Material: Rubber	specification: 30-35 shore, do dynamic-static equilibrium	Quantity:1 pcs
9. Reverse roller:	Size: \varnothing 245×750 mm	Material: 45#seamless steel tube	specification: plating hard chromium, do dynamic-static equilibrium	Quantity:1 pcs
10. Doctor roller:	Size: \varnothing 180×750 mm	Material: 45#seamless steel tube	specification: plating hard chromium, do dynamic-static equilibrium	Quantity:2 pcs
11. Up-down system:	Mode: Automatic lifting	Numerical control	Lift table: Dovetail cast iron & groove	6 gearbox for lift
12. Paint system:	stainless steel paint chute	4" diaphragm pump	3KW stainless steel heating barrel	20KG stainless steel tank

13. Main part of machine:	Frame: 18mm Steel plate	Belt: 4mm PVC flat belt	1 pcs 6MM silicon blade
	Casting by CNC	6 gearbox for lift	1 pcs 0.15mm blade made in tungsten steel
Electric equipment:			
14. Motor:	Brand: Siemens	Specification: 1.5KW * 3 sets , 0.75KW * 1 sets	Quantity: 4 sets
15. Gearbox for roller:	Brand: RV	Specification: 75# 60:1 * 2 sets, 75# 30:1 * 1set, 63# 60:1 * 1 set	Quantity: 4 sets
16. Lifting system:	Brand: Jiangsheng	Specification: TY-3T * 2sets (one set include 3 gearboxes)	Quantity: 2 sets
17. Inverter:	Brand: Siemens	Specification: 1.5KW * 3 sets, 0.75KW * 1 set	Quantity: 4 sets
18. HMI:	Brand: Siemens	19. Low-voltage apparatus:	Brand: Siemens
20. Safety:	If any machine of the line problem , all before fault machine stop conveyor, and up automatic , protect itself.		

