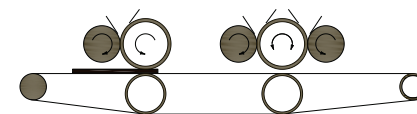



F2106 SINGLE ROLLER + FILLING MACHINE

This machine can be used as three kind of machine, it is single roller coater, double roller coater and filling machine. This machine applied in roller coating with transparent primer, repairing color primer, transparent putty and repairing color putty all kinds of primer. According the process require to show different surface effect in thickness and smooth of item. Also it just can be used in process of filling putty.



1. Working width:	0-620mm			
2. Working thickness:	2-80mm			
3. Min length of board:	300mm			
4. Working speed:	0-25m/min			
5. Quantity of paint:	10-40g/m ²			
6. Power:	8.25KW			
7. Machine size:	2300×1875×1700mm			
8. Application roller:	Size: ϕ 240×750 mm	Material: Rubber	specification: 30-35 degree, do dynamic-static equilibrium	Quantity:2 pcs
9. Reverse roller:	Size: ϕ 245×750 mm	Material: 45#seamless steel tube	specification: plating hard chromium, do dynamic-static equilibrium, heating by hot water	Quantity:1 pcs
10. Doctor roller:	Size: ϕ 180×750 mm	Material: 45#seamless steel tube	specification: plating hard chromium, do dynamic-static equilibrium, heating by hot water	Quantity:2 pcs

11. Up-down system:	Mode: Automatic lifting	Numerical control	Lift table: cast iron dovetail & groove	
12. Recycle system:	Double 20KG tank	4" diaphragm pump	3KW stainless steel heating barrel	stainless steel tank
13. Main part of machine:	Rack: 18mm Steel plate	Belt: 4mm PVC flat belt	1 pcs 6MM silicon blade	
	Casting by CNC	9 reducer for lift	4 pcs 0.15mm blade made in tungsten steel	
14. Motor:	Brand: Siemens	Specification: 1.5KW * 4 sets , 0.75KW * 2 sets		Quantity: 6 sets
15. Gearbox:	Brand: RV	Specification: 75# 60:1 * 3 sets, 75# 30:1 * 1set, 63# 60:1 * 2 sets		Quantity: 6 sets
16. Lifting system:	Brand: Jiangsheng	Specification: TY-3T * 3sets (one set include 3 gearboxes)		Quantity: 3 sets
17. Inverter:	Brand: Siemens	Specification: 1.5KW * 4 sets, 0.75KW * 2 sets		Quantity: 6 sets
18. Low-voltage apparatus:	Brand: Siemens			
19. Safety automatic	If any machine of the line problem , all machine before fault machine stop conveyor, and up automatic , protect itself.			

