

R3106C THREE ROLLER COATER

This machine be used in coating with transparent primer or colors primer. Different process will show the different surface effect in thickness and Smooth.

1. Effective working width:	0-620mm			
2. Effective working thickness:	2-80mm			
3. Min length of item:	300mm			
4. Conveyor speed:	5-25m/min			
5. Quantity of paint:	10-40g/m ²			
6. Power:	9KW + laquer heating			
7. Machine size:	3000mm×1875mm×1700mm			
8. Application roller:	∅ 240×750 mm	Material: Rubber	Specification:35-40 shore,do dynamic-static equilibrium	Quantity:3pcs
9. Doctor roller:	∅ 180×750 mm	Material: 45#seamless steel	Specification: plating hard chromium, do dynamic-static	Quantity:3 pcs
10. Support roller:	∅ 200×620 mm	Material: 45#seamless steel	Specification: chrome plated	Quantity:3 pcs
11. Conveyor roller::	∅ 130×620 mm	Material: 45#seamless steel	Specification: chrome plated	Quantity:2 pcs

此款机型为定制机型，在设计和装配调试过程中，可能会对机器配置和外型尺寸等细节做适当的调整，验收标准为我司出厂前的检验为准，解释权归我司所有。

12. Up-down system:	Mode: Automatic lifting		Lift table: cast iron dovetail & groove	
13. Recycle system:	Double stainless steel	4" diaphragm pump	3KW stainless steel heating barrel	
14. Main part of machine:	Frame: 18mm Steel plate		Belt: 3mm PVC flat belt	Frame: 18mm Steel plate
	6 sets blade holder	6 pcs 0.15mm blade made in tungsten steel		3 sets blade holder
Electric equipment:				
15. Motor for roller:	Brand: Siemens	Specification: : 1.5KW * 4SETS, 0.75KW *3SETS		Quantity: 7SETS
16. Reducer for roller:	Brand: RV	Specification: : 75# 60:1*3SETS, 75# 30:1*1SET, 63# 60:1*3SETS		Quantity: 7SETS
17. Reducer for lifting:	Brand: Jiangsheng	Specification: : TY-3T 12:1		Quantity: 3SETS
18. Inverter:	Brand: Siemens	Specification: : 1.5KW * 4SETS, 0.75KW * 3SETS		Quantity: 7SETS
19. HMI:	Brand: Siemens	Specification: : EC207-CTOS		
20. Low-voltage apparatus:	Brand: Siemens			

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