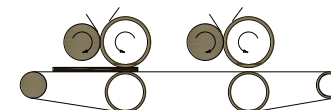



MODEL: R2113 DOUBLE ROLLER COATER

This machine be used in coating with transparent primer or repairing color primer. Different process will show the different surface effect in thickness and Smooth



1. Effective working width:	0-1320mm			
2. Effective working thickness:::	2-80mm			
3. Min length of item:	300mm			
4. Conveyor speed:	0-25m/min			
5. Quantity of paint:	35-40g/m ²			
6. Power:	6.5KW + laquer heating			
7. Machine size:	2000mm×2575mm×1700mm			
8. Application roller:	Size: ϕ 240×1450 mm	Material: Rubber	Specification:35-40 shore	Quantity:2 pcs
9. Doctor roller:	Size: ϕ 180×1450 mm	Material: 45#seamless steel	Specification: plating hard chromium	Quantity:2 pcs

10. Support roller:	Size: ϕ 200×1320 mm	Material: 45#seamless steel	Specification: chrome plated	Quantity:2 pcs
11. Conveyor roller::	Size: ϕ 130×1330 mm	Material: 45#seamless steel	Specification: chrome plated	Quantity:2 pcs
12. Up-down system:	Mode: Automatic lifting	6 sets reducer for lifter	Lift table: cast iron dovetail & groove	
13. Recycle system:	Double stainless steel return chute	4" diaphragm pump	3KW stainless steel heating barrel	
14. Main part of machine:	Frame: 18mm Steel plate	Casting	Belt: 3mm PVC flat belt	
	2 sets blade holder	2 pcs 0.15mm blade made in tungsten steel		
Electric equipment:				
15. Motor for roller:	Brand: Siemens	Specification: 1.5KW * 3 sets , 0.75KW * 2 sets		Quantity: 5 sets
16. Reducer for roller:	Brand: RV	Specification: 75# 60:1*2 sets, 75# 30:1*1sets, 63# 60:1*2 sets		Quantity: 5 sets
17. Reducer for lifting:	Brand: Jiangsheng	Specification: TY-3T 12:1 (one set include 3 reducers)		Quantity: 2 sets
18. Inverter:	Brand: Siemens	Specification: 1.5KW * 3 sets, 0.75KW * 2 sets		Quantity: 5 sets
19. HMI:	Brand: Siemens			
20. Low-voltage apparatus:	Brand: Siemens			

21. Safety automatic

If any machine of the line fault , all machine before fault stop conveyor, and up automatic , protect itself.

